

# Metrological Traceability and a Game of JeoParody

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*Monitoring and Laboratory Division*

*Standards Laboratory*

*PQAO Training 2019*

# Agenda

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## Definitions

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7 Steps of Traceability

Q&A

Jeopardy

# Metrological Traceability

- Property of a **measurement result** whereby the result can be related to a reference through a **documented** unbroken chain of **calibrations**, each contributing to the **measurement uncertainty** (International Vocabulary of Metrology).

# Metrological Traceability Chain

- A metrological traceability chain is defined through a calibration hierarchy (International Vocabulary of Metrology).

# Calibration

- Operation that, under specified conditions, in a first step, establishes a relation between the quantity values with measurement uncertainties provided by measurement standards and corresponding indications with associated measurement uncertainties and, in a second step, uses this information to establish a relation for obtaining a measurement result from an indication (International Vocabulary of Metrology).
- Paraphrase:
  - Comparison with measurement standards to produce measurement results  $\pm$  uncertainty.
  - This is NOT an adjustment!!!

# Measurement Uncertainty

- Non-negative parameter characterizing the **dispersion** of the **quantity values** being attributed to a **measurand**, based on the information used (International Vocabulary of Metrology).
- Paraphrase:
  - Value that characterizes measurement variation (dispersion).
  - Linked to the measurement result (quantity value attributed).
  - Refers to quantity being measured (measurand).

# Measurand

- Quantity intended to be measured (International Vocabulary of Metrology).

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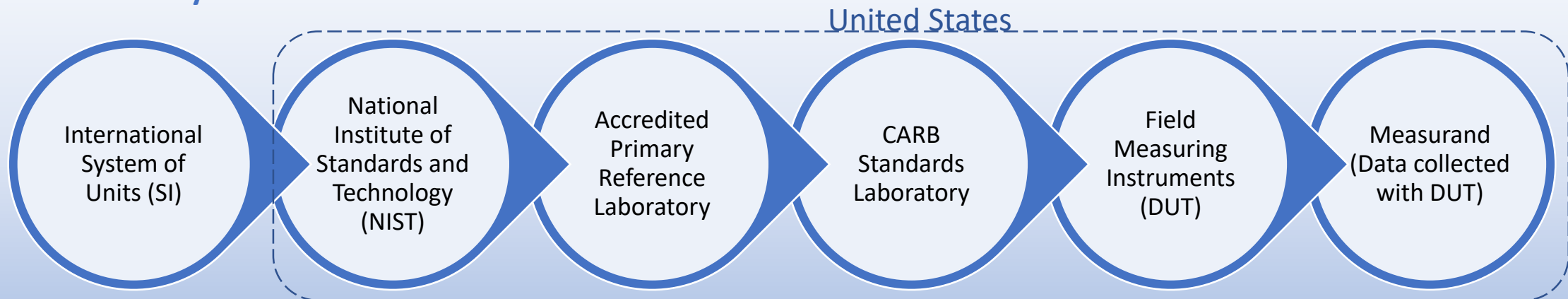
# Metrological Traceability

## *Applying the 7 Essential Elements to the Chain of Traceability*

### Essential Elements of Traceability

1. SI Units
2. Unbroken Chain of Calibrations
3. Calibration Program
4. Uncertainties
5. Measurement Procedures
6. Technical Competency
7. Measurement Assurance

### Traceability Chain



# 1. SI Units

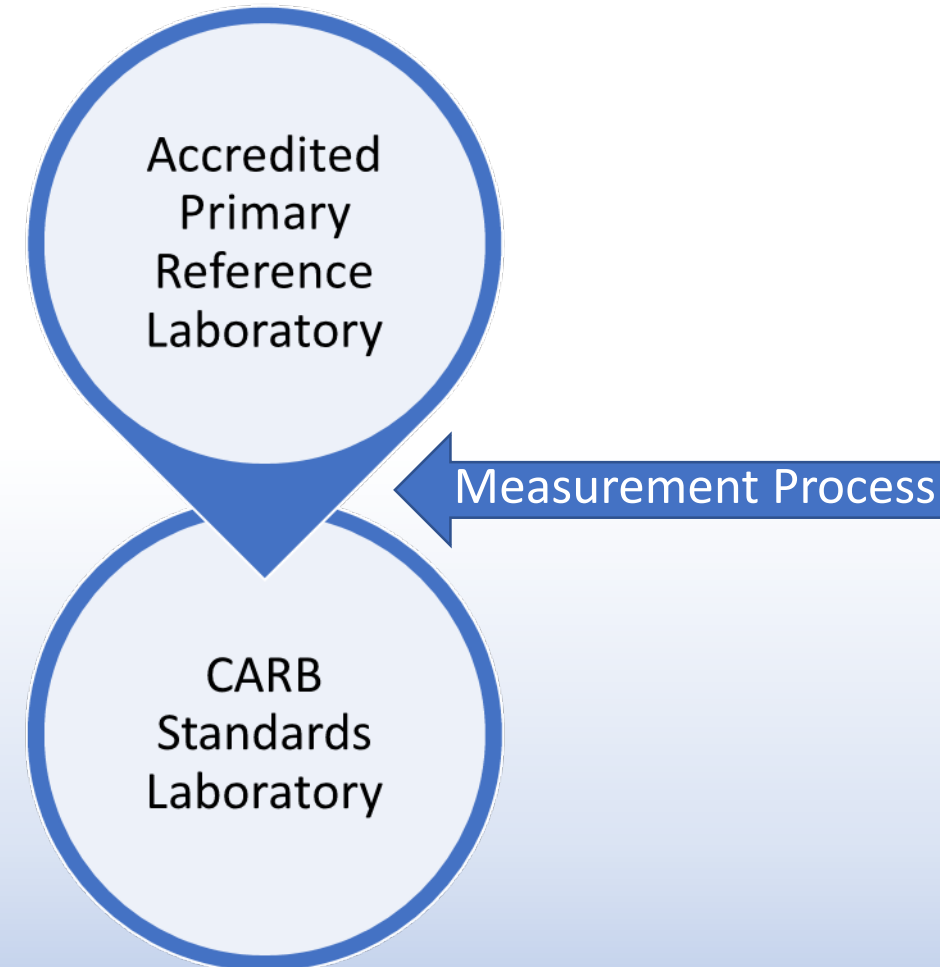
- SI = International System of Units (from the French *Le Systeme International d'Unites*).
- Modern metric system of measurement used throughout the world.
- Rules and style conventions for printing and using units.
- 7 base units.
  - Kilogram, Meter, Seconds, Ampere, Kelvin, Mole, and Candela
- Standards Laboratory.
  - ppb – nmole/mole; sccm – mL/min; slm – L/min





## 2. Unbroken Chain of Calibrations

- Hierarchy (Traceability).
- Compare Known vs. Unknown.
- Measurement Process.
  - Measurement Standards.
    - Primary, Secondary, Working
  - Documented Standards.
    - ISO/IEC 17025:2017, NIST Handbook 44



## 3. Calibration Program

- Supplier Evaluations: Accredited Labs.
  - website: <https://ilac.org/signatory-search/>
- Calibration and Measurement Capability (CMC).
  - Measurement Parameter (measurand); Range; Uncertainty; Methodology



## 4. Uncertainty

- Value assigned to “doubt” about the validity of an assigned calibration value.
- Statistics involved in calculating uncertainty.
  - Standard Uncertainty ( $U_s$ ) expressed as a standard deviation
- 2 methods of uncertainty evaluation.
  - Type A – statistical evaluation and Type B – any other than statistical
- 8 step uncertainty process.
  - 3 types of uncertainty.
    - Standard Uncertainty =  $U_s$
    - Combined Standard Uncertainty =  $U_c$
    - Expanded Uncertainty =  $U$
  - Coverage Factor =  $k$ .
    - Level of confidence



## 5. Measurement Procedures

- Must be Adequate for Intended Use and Followed.
- Verification and Validation.
  - Requirements:
    1. Draft of MP to be evaluated.
    2. Validation procedure and records of results.
    3. Demonstration of competence.
    4. Approval of use.
- Considerations.
  - Accuracy, repeatable, reproducible, proficiency, uncertainties sufficient, traceability of measurement results.



# 6. Technical Competency

- Proficiency Testing (PT) Plans.

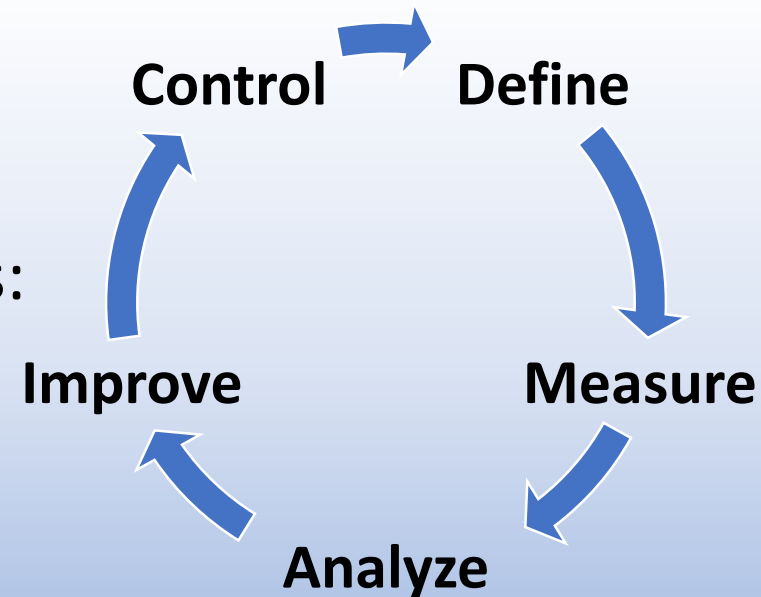
Participant Performance Statistics		
<b>Normalized Error</b> $E_n = \left  \frac{x_{lab} - \mu_{ref}}{\sqrt{U_{lab}^2 - U_{ref}^2}} \right $	<b>Bias (Difference)</b> $Bias = x_{lab} - x_{ref}$	<b>Normalized Precision</b> $P_n = \frac{U_{lab}}{\% \text{ or fraction of tolerance}}$



## 7. Measurement Assurance

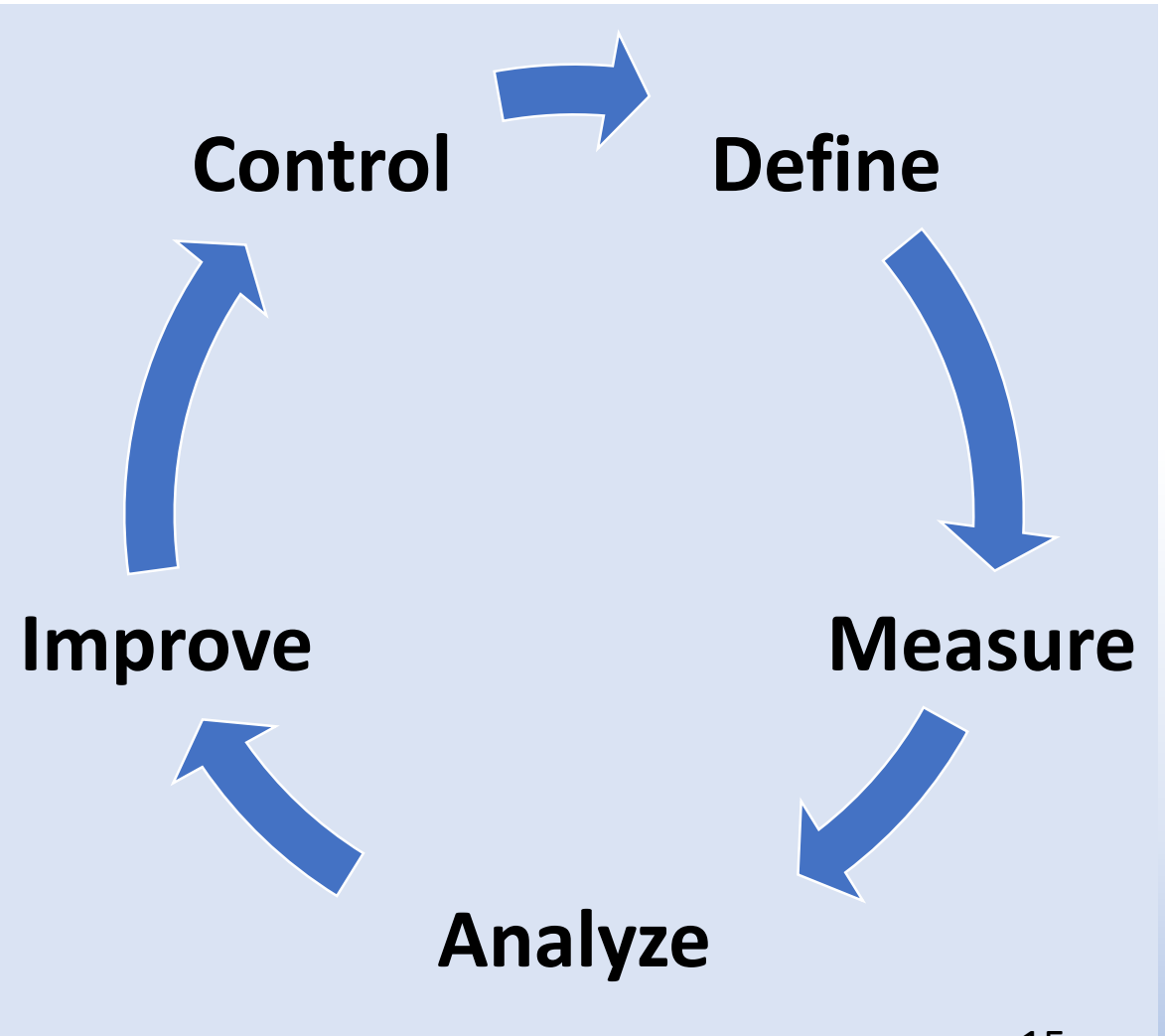
- Measurement Assurance is quality control for measurements.
- Ensuring the validity of the results.
- Minimizes the risk of measurement errors.
- Used for the control of measurement performance using check standards in measuring, testing, and calibration processes.

- Measurement Assurance Process:



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- 
- Measurement Assurance Process:



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# Questions



Email

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for any follow-up questions.

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# The 7 Essential Elements of Traceability: References and Documentation

1. Understanding of the SI (**NIST SP 811**)
2. Unbroken Chain of Calibrations (**NIST GMP 13**)
3. Standard(s) Calibration (**NIST GMP 13 and 11**)
4. Documented Measurement Uncertainties (**NIST SOP 29**)
5. Documented/Validated Procedures (**GMP 12**)
6. Technical Competence (**GLP 1**)
7. Measurement Assurance (**GLP 1**)

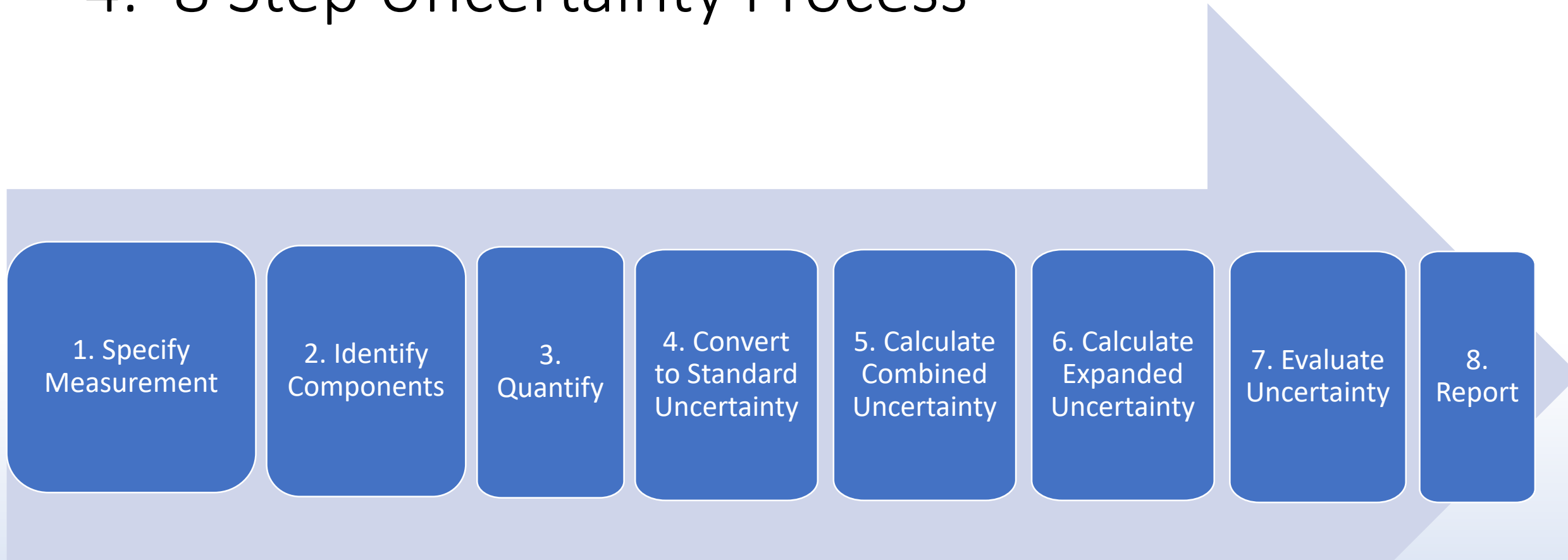
# References

1. International Vocabulary of Metrology – Basic and General Concepts and Associated Terms, VIM, 3<sup>rd</sup> edition, JCGM 200:2008 (2012 Updates)
  - Available free on BIPM website: [www.bipm.org](http://www.bipm.org)

## Side Note

- The ILAC (International Laboratory Accreditation Cooperation) considers the elements for confirming metrological traceability to be an unbroken metrological traceability chain to an international measurement standard or a national measurement standard, a documented measurement uncertainty, a documented measurement procedure, accredited technical competence, metrological traceability to the SI, and calibration intervals.

## 4. 8 Step Uncertainty Process



# Metrological Traceability

*Applying the 7 Essential Elements to the Chain of Traceability*

